

Farrell Engineering Ltd

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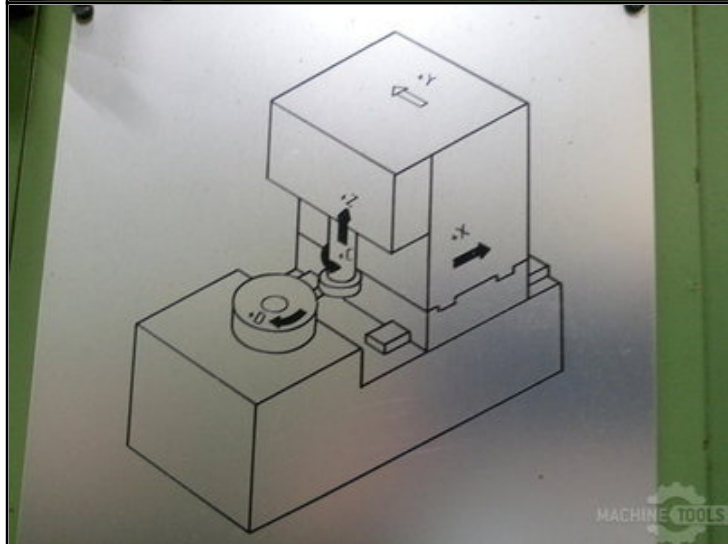
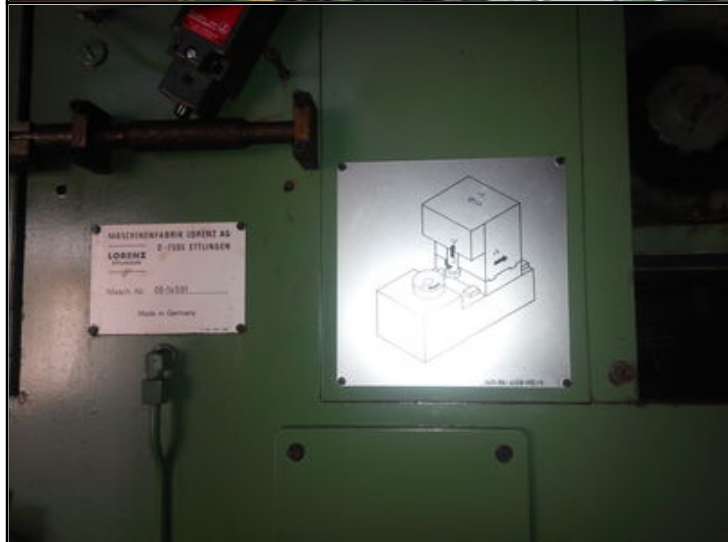
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Category	:-	Gear Shapers CNC	Serial No	:-	
Model	:-	LS 154 (CNC 4 AXIS)	Country	:-	Germany
Make	:-	Lorenz	Type of Machine	:-	CNC Gear Shaper 4 Axis
Year	:-	0	Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Mumbai Warehouse	Asking Price	:-	On Request

Specification :-

CNC Gear Shaper 4 Axis , Choice of Two Similar Machines.

Machine Mechanical Specifications:

Pitch rating depending on application	5 DP	Mod 5 mm
Maximum workpiece external diameter	6'	152 mm
Maximum workpiece internal diameter	11'	280 mm
Maximum tooth width (face width)	1.65'	42 mm
Maximum axial travel	2.56'	65 mm
Rapid travel - C (Cutter)	190'/min	4830 mm/min
D (Table)	380'/min	9660 mm/min
X	70'/min	1800 mm/min
Z	70'/min	1800 mm/min
Maximum X travel		175 mm
Minimum X travel		-30 mm
Maximum Z travel		65 mm
Minimum Z travel		0 mm
Stroking motor power	25 HP	18.5 kW
Stroking speed range, infinitely variable	100-1250 Strokes per minute	
Stroking Guide	Hydrostatic, Spur	

Machine Equipment List:

- Power Clamping
- Tailstock
- 4' Riser block
- Spring Leveling Wedges

- Servo controlled cutter elevation
- Cutter positioning
- Chip conveyor
- Rebulting Avilable upon request

Description :--