

Farrell Engineering Ltd

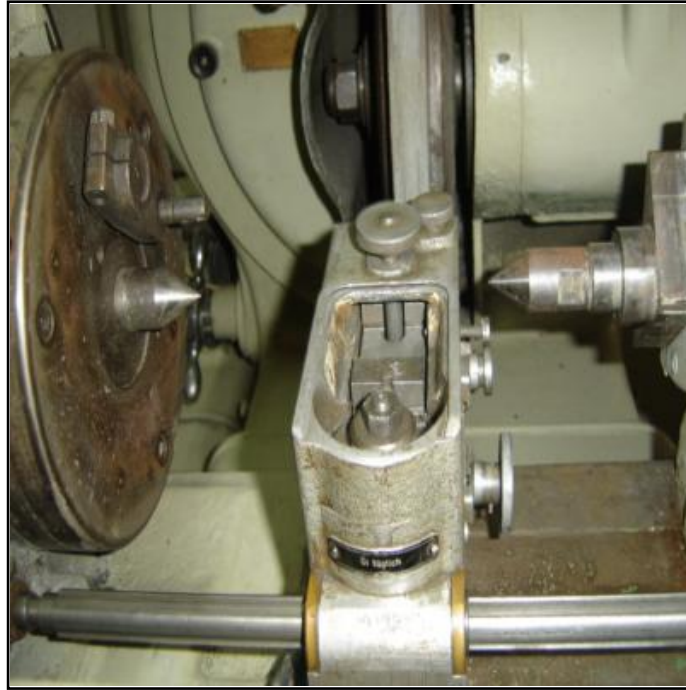
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Category	:- Thread / Worm Grinders	Serial No	:-
Model	:- 39 type 4	Country	:- Wales
Make	:- matrix	Type of Machine	:- thread & worm grinder with auto indexing cycle ,multi Start, taper grinding & relieving
Year	:- 0	Weight	:- 0.0
Dimensions	:-	Power	:-
Location	:- Mumbai warehouse,India	Asking Price	:- On Call

Specifications :-

Used Automatic Thread and Worm Grinder with Auto Indexing Cycle ,Multi Start, Taper Grinding & Relieving .
 Machine Heavily equipped with Multi Ribbed dresser fitted with spline shaft & Crusher fitted on machine ,
 Also Change Gears, Few cams, Few Wheel flanges, wheels ,spare belts,coolant separator etc
 Maximum diameter recommended 355mmMax. length of work admitted between centers 508mmMax. Length from
 centre line of wheel to workhead centre(A) 500mmMaximum Helix ground Right or Left-hand 45 DegreeMax. Pitch
 correction either lengthened or shortened 0.62mmMaximum lead recommended 300mm, Finest thread recommended
 40T.P.IMaximum capacity of collets for live spindle work 38mmMax. length of thread ground at one setting 457mm,
 Head and tail stock centres no. 4 MorseWorkhead Motor 1 / 2 H.P., Wheelhead Motor for Grinding and Diamond
 Dressing 6 / 3h.p.,Wheelhead motor for crushing 1 / 3hp, Capacity of coolant pump 54 litres, capacity of coolant tank
 136 litresWork Speed ranges 0.2 to 31 r.p.m., Workhead return speeds 6.25, 25 or 100 r.p.m

Descriptions :-