

Farrell Engineering Ltd

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|------------|----|-------------------------------|-----------------|----|--|
| Category | :- | Optical Profile Grinder (OPG) | Serial No | :- | |
| Model | :- | opg (Choice of five machines) | Country | :- | United Kingdom |
| Make | :- | wickman | Type of Machine | :- | optical profile grinder with grinding attachment |
| Year | :- | 1980 | Weight | :- | 0.0 |
| Dimensions | :- | | Power | :- | |
| Location | :- | Mumbai Warehouse, India | Asking Price | :- | On Call |

Specification :-

WHEEL HEAD: wheel motor 1/2 hp, range of front relief 0 to 35, side relief 10-0-10

Wheelslide strokes per min. 55 & 109, Length 0 to 79mm, Angular adjustment of wheel head 90-0-90, upper slide 45-0-45, lower slide 45-0-90

Traverse of upper slide 140mm, lower slide 108mm

Grinding wheels Standard 127 mm dia X 31.7mm. Bore X 4.7mm. Thick

Grinding wheels special 178mm. Dia X 31.7mm. Bore X 4.7mm. Thick

WORK HEAD: Vertical movement of column 114mm, Traverse of cross side 64mm

Traverse of longitudinal slide 150mm.

PANTOGRAPH : ratio standard 50:1, special 30:1, special 20:1

Maximum size of layout 500mm X 500mm

WORK RANGE: by pantograph standard 50:1 10X10mm, special 30:1 16.66X16.66mm, special 20:1 25X25mm. By work table 150X64mm. Maximum thickness 76mm

Description :-