

Farrell Engineering Ltd

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Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	
Model	:-	h-250-d2	Country	:-	Switzerland
Make	:-	buhler	Type of Machine	:-	pressure die casting machines
Year	:-	1978	Weight	:-	0.0
Dimensions	:-	5900 X 1600 X 2000	Power	:-	22.4 kw
Location	:-	COMING SOON TO MUMBAI WAREHOUSE,INDIA	Asking Price	:-	On Request

Specifications :-

250 ton locking force, with Buhler "D2" type with "PARASHOT" injection system.
Central Dieheight adjument, Central Lubrication etc.
Excellent condition. Full guarding, Intercirc Control
Locking force 250 tonnes, Injection force adjustable (with intensifier) 35 tonnesHydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mmMax die height 750mm, Min die height 225mmDie opening stroke 500mmInjection plunger stroke 350mmEjector stroke adjustable 100mmFree cycle time 4.5secMotor capacity 22.4kwMachine area 5900 x 1600 mm,Capacity of oil tank 550 litres

Descriptions :-