

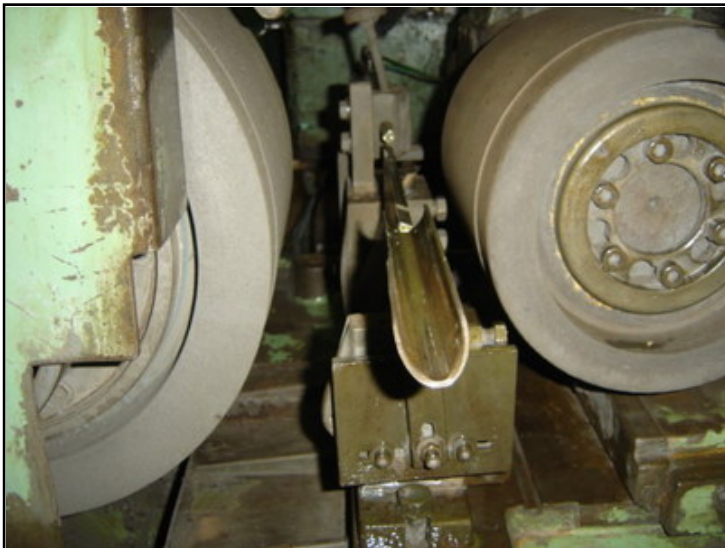
# Farrell Engineering Ltd

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Category	:-	Centreless Grinders	Serial No	:-	
Model	:-	2-LR cincinnati	Country	:-	United Kingdom
Make	:-	cincinnati	Type of Machine	:-	centreless grinder with Plunge , Throughfeed and Infeed
Year	:-	0	Weight	:-	0.0
Dimensions	:-	Not Available	Power	:-	Not Available
Location	:-	Mumbai WareHouse, India	Asking Price	:-	On Request

#### Specification :-

**CHINCINNATI MILACRON 2-LR Centreless is a general purpose grinding machine suitable for a wide range of Throughfeed and Infeed application**

**Work diameter range new wheels :- 1.6mm -121 Dependent upon work rest used.**

**Grinding and Regulating wheel Widths :-250mm**

**Grinding Wheel diameter :- 500mm max, 375mm min, 304.8mm hole,**

**Regulating wheel diameter :- 300mm max, 241.3mm min, 127mm hole**

**Grinding wheel surface speed (new wheel):-6.5 s.f.m (33m/sec) new wheel**

**Regulating wheel speed range 12 to 315 rpm infinitely**

**Variable in 2 speed ranges.**

**Grinding wheel truing**

**- maximum angle of rise on cam 30 Degree**

**- maximum step 19.0 mm**

**- truing rate 25mm/min**

**300mm/min maximum**

**wheel infeed Movement 0.96 mm with single pitch infeed screw**

**Main Drive Motor 20HP, totally enclosed, fan cooled,**

**Precision balanced, metric D frame.**

**Regulating wheel drive motor 2 Hp, totally**

**enclosed,fan cooled metric D frame**

**Hydraulic Pump Motor 2 H.P. totally enclosed.**

**Coolant Pump Motor 0.5 H.P. integral with pump**

**Weight net 12,100 lbs**

**Weight- export shipping 15,650 lbs.**

**Size of case for shipping 140inch x 74inch x 86inch**

**Cubic content of case 516 cubic ft**

Description :-