

# Farrell Engineering Ltd

Westbury House, 23-25 Bridge Street, Pinner HA5 3HR United Kingdom  
 Tel. : 0044-208-3432 3291 Fax : 044-208-9657586  
 Email : chan@farrellengineering.com



Category	:-	Internal Bore Grinders With Facing W/o Facing (Conventional & Cnc)	Serial No	:-	
Model	:-	5A	Country	:-	Germany
Make	:-	Voumard	Type of Machine	:-	Model 5A Automatic Internal Grinding Machine
Year	:-	1990	Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Mumbai warehouse,India	Asking Price	:-	On Call

Specification :-

Equipped With:

Specification	Description
Grinding Diameter	20-8' (5-200mm)
Maximum Grinding Depth	10' (250mm)
Center Height	7.087' (180mm)
Guard Inner Swing Diameter	11.75' (300mm)
Maximum Workpiece Length	20' (500mm)
Workspindle Bore Diameter	1.968' (50mm)
Workspindle Internal Taper	Metric 70
Workhead Spindle Speed (6)	150-480-600 RPM
	300-960-1200 RPM
Maximum Workhead Swivel with Face Grinding Device	25°
Maximum Workhead Swivel	90°
Maximum Table Travel	23.5' (600mm)
Minimum Table Reciprocation	1/8' (3mm)
Table Traverse Speed	0-33 FPM
Approx. Net Weight for workpieces, 500mm length	5000 lbs (2250 kg)

Wheelhead Table	
Table Speed for Grinding	0-6 m/min
Table Speed for Truing	0-4 m/min
Dwell Time	0-5 sec
Wheelhead	
Maximum Longitudinal Adjustment	350mm
Maximum Transverse Adjustment using lead screw	66mm
Feed Travel on Diameter	
Roughing Feed - Adjustable	0-.85 mm
Finishing Feed Constant	.05mm
Feed Steps	0-.02mm

Description :--