

Farrell Engineering Ltd

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Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	
Model	:-	H-400-B-P (400tons)	Country	:-	Switzerland
Make	:-	Buhler	Type of Machine	:-	Cold Chamber Pressure Diecasting Machine
Year	:-	0	Weight	:-	0.0
Dimensions	:-	7500x2500x2300	Power	:-	not available
Location	:-	MUMBAI WAREHOUSE,INDIA	Asking Price	:-	On Request

Specifications :-

Machine Equipped with Auto Spray.
Injection-force-final squeeze (adjustable) kN 420-180Plunger stroke mm 480,
Ejection force kN 240,
Ejection Stroke (adjustable) mm 145Fixed platens (H X V) mm 990 X 1130,
Moving platens (H X V) mm 990 X 990Space between tie bars mm 640 X 640Diameter of tie bars mm120,
Min. die height mm 250,
Max. die height mm 780Stroke of moving die platen mm 640,
Idle operating cycles per hour n/h 450Rated motor capacity kW 30,
Machine area L X W (incl. Safety gate) m 7.5 X 2.5Machine height (incl. Safety gate) m 2.3Machine weight (ready f.
product.) kg 16000Control cabinet L X W X H m 1.4 X 0.4 X 1.65

Descriptions :-

400 ton locking force , with Buhler "B" type injection system.
Central Dieheight adjument,
Central Lubrication etc.
Excellent condition.
Intercirc control system