

Farrell Engineering Ltd

5, House of Farrell, St.Leonard Road London NW10 6NB United Kingdom
Tel: (020) 8965 7578 Fax: (020) 8965 7586
Email: info@farrellengineering.com





Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	Not Available
Model	:-	400-B	Country	:-	Switzerland
Make	:-	Buhler B Series	Type of Machine	:-	Used Cold Chamber Pressure Diecasting With B type Injection System
Year	:-	0	Weight	:-	0.0
Dimensions	:-	7500 x 2500 x 2300	Power	:-	30kw
Location	:-	COMING SOON TO MUMBAI WAREHOUSE,INDIA	Asking Price	:-	On Request

Specifications :-
Injection-force-final squeeze (adjustable) kN 420-180Plunger stroke mm 480, Ejection force kN 240, Ejection Stroke (adjustable) mm 145Fixed platens (H X V) mm 990 X 1130, Moving platens (H X V) mm 990 X 990Space between tie bars mm 640 X 640Diameter of tie bars mm120, Min. die height mm 250, Max. die height mm 780Stroke of moving die platen mm 640, Idle operating cycles per hour n/h 450Rated motor capacity kW 30, Machine area L X W (incl. Safety gate) m 7.5 X 2.5Machine height (incl. Safety gate) m 2.3Machine weight (ready f. product.) kg 16000Control cabinet L X W X H m 1.4 X 0.4 X 1.65

Descriptions :-

400 ton locking force , with Buhler "B" type injection system. Central Dieheight adjument, Central Lubrication etc.
Excellent condition. Intercirc control system