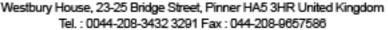
## Farrell Engineering Ltd Westbury House, 23-25 Bridge Street, Pinner HA5 3HR United Kingdom





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Category	:-	Vertical Turning Lathe (VTL) / Vertical Grinding Machines- All Types Conventional & Cnc		:-	
Model	:-	SK 25 A	Country	:-	Czech Republic
Make	:-	TOS	Type of Machine	:-	Vertical Borer with copying and grinding attchment
Year	:-	0	Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Germany	Asking Price	:-	On Request

Specifications :-
Vertical Borer, CDK BLANSKO, SK 25 A,
Table, diameter
2 400
mm.
Spindle speed, first step,
rpm
Spindle speed, second step,
4,25-117
rpm
Turning diameter, max,
2 600
2 000
lmm
Work piece weight, max,
10 000
kg

Table torque, max,				
638 000				
kgcm				
Turning height max,				
1 600				
mm				
Turning height max, with side support,				
1 300				
mm				
Cross beam, height adjustment,				
1 000				
mm				
Side support, vertical travel,				
800				
mm				
Cross beam support, angle adjustment, against centre,				
45				
degree				
Ã? , away from centre,				
30				
degree				
Feeds, no of steps,				
14				
Feeds, cross/vertical/angled, rough cutting,				

0,125-11,2
mm/rev
, fine cutting,
, fine cutting,
0,0315-2,8
mm/rev.
Rapid feed,
1900
mm/min.
Spindle motor, power,
80
kW.
Machine weight approx,
49 000
kg
Electrical connection,
380 V, 50 Hz x 3
Machine space, LxWxH,
5040x6440x5300
mm
Design/equipment:
<ul> <li>Angle adjustable cross beam supports right and left, in 45/out 30 degree.</li> <li>Digital read out on right cross beam support.</li> </ul>
- Constant cutting speed feature for right cross beam support.
- Side support with own feed and rapid feed gearbox and motor.
- Threading and conical turning equipment with gearwheels, 44 no off steps, in steps of 1 degree
from 2 45 degree from horisontal surface, on the right cross beam support only.  - Copying attachment for right cross beam support, incl. work plattform.
- Copying attachment for left cross beam support.
Set of geory for cutting of Whitworth and Modul threads

Descriptions :-