

Farrell Engineering Ltd

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Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	Not Available
Model	:-	SC 16/180	Country	:-	Switzerland
Make	:-	Buhler	Type of Machine	:-	1800tons PDC with complete Cell
Year	:-	0	Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Europe with customer,Under power	Asking Price	:-	On Request

Specification :-

Model : Buhler SC 16/180 year of production 1997

Complete with

Reis Robot type RV 40

Wollin Spray Unit SMT 4236 AC Servo

Westfen Dosing Furnace with ProDOS Xp control

5xTemperature Cooling Unit

Features : Machine has got two top tie bar with quick removal facility

Automatic Die Fixing facility

Both front and back door are motorised

Rebuilding work : The company has spent Euro 350,000 in last three years to rebuild parts and sections of the machine details of which are as follows :

New Buhler Elect Panel—Datalog System

All Nitrogen Bottles new

Both Pumps new plus motor reconditioned

New Filters

Platen Milled

Locking system (New Pins and Bushes) was only completed in Jan 2012

Wollin Spray unit was overhauled in 2008 and had a new NC20 AC Servo Motor replaced at the cost of Euro 35,000

The cell is in immaculate system and does not require any attention for several years.

Delivery : End OCT/NOV 2012 this is being replaced by a smaller machine

Description :--