

Farrell Engineering Ltd

Westbury House, 23-25 Bridge Street, Pinner HA5 3HR United Kingdom

Tel : 0044-208-3432 3291 Fax : 044-208-9657586

Email : chan@farrellengineering.com









Category	:-	Gear Related Machines	Serial No	:-	
Model	:-	GFF	Country	:-	United States
Make	:-	Red Ring (National Broach)	Type of Machine	:-	CNC Universal Gear Shaver machine (Choice of 6 Similar Machines)
Year	:-	0	Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Mumbai Warehosue, India	Asking Price	:-	On Request

Specification :-

the serial number of three machines are

machine 1) GFF-3512, BT-195975

machine (2) GFF-3502, BT- 273962

machine (3) GFF-3508, BT-273964

GFF Gear Shaver

MACHINE CHARACTERISTICS

2.0 Machine Characteristics

2.1 Machine Specifications

Operational Requirements

Power Supply	460V—3 phase—90 amps
Pneumatic Supply	60 psi mm. (17 scfm—3/4 npt inlet)
Coolant Type	Stuart “thred kut” #25 equiv. (l35ssu at 100°F)

Motor Specifications	HP	RPM
Cutter (AC spindle)	15	1500—6000
Table (X—axis, AC servo)	4.8	3000
Knee w/Brake (Y—axis, AC servo)	4.8	3000
Coolant Pump	1	1800
Chip Separator	1/3	1800

Specds and Feeds (external)

Cutter Speed (9' cutter head)	50—500 RPM
Cutter speed (12' cutter head)	50—400 RPM
Table Cross Feed (X—axis)	.5 to 35 ipm
Table Up—Down Feed (Y—axis)	.004 to 12.5 ipm

Travel Limits (external)

Max. X—axis Table Travel (conventional)	6'
Max. X—axis Table Travel (diagonal)	6' to 2'*
Max. X—axis Table Travel (90 traverse)	2'
Max. Y—axis Table Travel	8 1/2'
Diagonal Traverse Angle RH or LH:	
(straight shaving)	0 to 90
(crown shaving max.)	45 approx.
Maximum Table Angle (crowning)	5
Maximum Table Angle (taper)	1 30'
Maximum Cutter Head Crossed Axes Angle (right)	25°
Maximum Cutter Head Crossed Axes Angle (left)	25°

Axis Resolution

X-axis	0.0005'
Y—axis	0.0005'
B-axis	0.001

Estimated Weight

Total Machine	12,000 pounds
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* Depending on table angle.

Description :-