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|------------|----|-------------------------|-----------------|----|---|
| Category | :- | Gear Related Machines | Serial No | :- | |
| Model | :- | Genamech 50-200 | Country | :- | United Kingdom |
| Make | :- | Sykes | Type of Machine | :- | High Speed Gear Shaping Machine for heavy production , Ex Land Rover Plant Europe |
| Year | :- | 1986 | Weight | :- | 0.0 |
| Dimensions | :- | | Power | :- | |
| Location | :- | Mumbai Warehosue, India | Asking Price | :- | On Request |

Specification :-
GENERAL DATA:

WORK PIECE: Maximum diameter -external : 200

Maximum Pitch : 6,5 Mod

Maximum Helix (LH and RH) :45 Digree

CAPACITY: Cutter Stoke Length : 56

Maximum Face Width : 50

Cutter Spindle Speeds : Up To 1500 Spm

Maximum Centre Distance Cutter To Work : 260 Forward 50 Backword

Cutter Spindle Shoulder To Table Top : 242 Maximum 156 Minimum

Cutter : Nominal Diameter : 125

Cutter Bore : 44, 45 Dia

Machine Dimensions : Cutter Spindle Diameter : 90

Work Table Diameter : 250

Table Bore Diameter : 100

Cutter Wormwheel P.C.D. : 270

Table Wormwheel P.C.D. : 270

FEEDS : ROTARY FEED : 0,13 - 0,5

RADIAL FEED : 0,02 - 0,2

MOTORS: T.E.F.C. main motor 4.5/3 Kw 2 spped : 1435/710 r.p.m.

T.E.F.C. lubrication pump 1,5Kw : 1440 r.p.m.

T.E.F.C. coolant pump 0,25 Kw : 2800 r.p.m.

Cutter Index Geared Motot : 101/52 r.p.m.

Swarf Screw Geared Motor 0,06 Kw : 1400/4 r.p.m.

Swarf Elevator Geared Motor 0,12 Kw : 740/16 r.p.m.

Return Pump Motor 1,5 Kw : 1500 r.p.m.

Description :--