





VEB Werkzeugmaschinen- kombinat „Fritz Heckert“ Stammbetrieb		
Serial number	262133/5	
Total weight	3,4 t	
Wiring diagram	Dok 9	
Connection diagram	Dok 9	
Temperature range	+5/+35 °C	
Type of current / frequency	3 ~ /50 Hz	
Rated voltage	420 V	
Control voltage	220 V	
Auxiliary voltage	24- V	
Connected load	9,5 kW	
Rated current of the machine	21 A	
Rated current of the lead fuse	quick-acting	A
	slow-acting	63 A
code number EL		
ZFWVG 250/4×800		

Category	:-	Thread Milling / Spline Hobbing	Serial No	:-	
Model	:-	ZFWVG 250 x 800	Country	:-	Germany
Make	:-	WMW	Type of Machine	:-	Thread Milling and Hobbing Machine
Year	:-		Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Mumbai Warehouse,India	Asking Price	:-	On Request

Specification :-

SPECIFICATION AS:-

Category	Thread Milling- and Hobbing Machine	
Make	WMW	
Type	ZFWVG 250 x 800	
New in	1984/2019	
Control		
Origin	Germany	

max. workpiece diameter	500 mm
threading length	800 mm
max. module	3/10
min. module	--
workpiece dia. over bed	500 mm
hobbing length	800 mm
workpiece dia. over saddle	250 mm
center height over bed	260 mm
workpiece spindle bore	102 mm
workpiece turning speeds	0,0034 - 2,65 U/min
feeds - rolls	0,027 - 5,66 mm/U
longitudinal feeds, infinitely variable	0,3 - 198 mm/min
main drive	4,0 kW
electrics - voltage/frequency	380 / 50 V/Hz
total power requirement	8,5 kW
weight of the machine ca.	3,3 t
dimensions of the machine ca.	2,8 x 2,5 x 1,6 m

Description :--

partly overhauled in 2019

equipped with:

- Hobbing head & Thread Milling head
- Tailstock
- Coolant
- change gears (approx. 55)
- Indexing (ETE)