

Farrell Engineering Ltd

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Video :-

Please click here for video



Category	:-	Hot Chamber Pressure Die Casting Machine	Serial No	:-	
Model	:-	DAW 20 A SBC	Country	:-	Germany
Make	:-	Frech	Type of Machine	:-	Hot Chamber Pressure Die Casting Machine
Year	:-		Weight	:-	0.0
Dimensions	:-		Power	:-	
Location	:-	Mumbai Warehouse,India	Asking Price	:-	On Request

Specification :-

Machine was working in England
 Machine is complete in all respects
 Locking force: 24 TN.
 Opening force: 2000 daN.
 Closing Stroke: 150 mm.
 Ejector force: 3 TN.
 Platen size: 370 x 370 mm.
 Injection plunger diameter: 36 mm.

Die diameter and length: 8 x 180 mm.

Die point: 5,5 mm.

Automatic mould release.

Injection of nonadherent liquid for mould release.

Cycle time: 9,27 seconds.

Injection Pressure: 60 Kg.

Pieces Production 353 x 2.

Pieces and casting weight: 65-77g.

Furnace with Natural gas blower.

Machine dimensions (LxWxH), 3600 x 1500 x 2400 mm.

Weight: 2500 Kg.

Electric Cabinet Dimensions (LxWxH), 800 x 450 x 2120 mm.

Weight: 250 Kg.

Description :--