





Video :-

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<b>Category</b>	:-	<b>Hot Chamber Pressure Die Casting Machine</b>	<b>Serial No</b>	:-	
<b>Model</b>	:-	<b>DAW 20 A SBC</b>	<b>Country</b>	:-	<b>Germany</b>
<b>Make</b>	:-	<b>Frech</b>	<b>Type of Machine</b>	:-	<b>Hot Chamber Pressure Die Casting Machine</b>
<b>Year</b>	:-		<b>Weight</b>	:-	<b>0.0</b>
<b>Dimensions</b>	:-		<b>Power</b>	:-	
<b>Location</b>	:-	<b>Mumbai Warehouse,India</b>	<b>Asking Price</b>	:-	<b>On Request</b>

Specification :-

Machine was working in England  
 Machine is complete in all respects  
 Locking force: 24 TN.  
 Opening force: 2000 daN.  
 Closing Stroke: 150 mm.  
 Ejector force: 3 TN.  
 Platen size: 370 x 370 mm.  
 Injection plunger diameter: 36 mm.

Die diameter and length: 8 x 180 mm.

Die point: 5,5 mm.

Automatic mould release.

Injection of nonadherent liquid for mould release.

Cycle time: 9,27 seconds.

Injection Pressure: 60 Kg.

Pieces Production 353 x 2.

Pieces and casting weight: 65-77g.

Furnace with Natural gas blower.

Machine dimensions (LxWxH), 3600 x 1500 x 2400 mm.

Weight: 2500 Kg.

Electric Cabinet Dimensions (LxWxH), 800 x 450 x 2120 mm.

Weight: 250 Kg.

Description :--