

Farrell Engineering Ltd

Westbury House, 23-25 Bridge Street, Pinner HA5 3HR United Kingdom

Tel : 0044-208-3432 3291 Fax : 044-208-9657586

Email : chan@farrellengineering.com







Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	
Model	:-	H 250 D2P	Country	:-	Switzerland
Make	:-	buhler	Type of Machine	:-	pressure die casting machines
Year	:-	1980	Weight	:-	0.0
Dimensions	:-	5900 X 1600 X 2000	Power	:-	22.4 kw
Location	:-	Mumbai Warehosue, India	Asking Price	:-	On Request

Specification :-

250 ton locking force, with Buhler Direct injection with parashot

Central Dieheight adjument, Central Lubrication etc.

Excellent condition. Full guarding, Intercirc Control

Locking force 250 tonnes, Injection force adjustable (with itensifier) 35 tonnes

Hydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850

Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mm

Max die height 750mm, Min die height 225mm

Die opening stroke 500mm

injection plunger stroke 350mm

Ejector stroke adjustable 100mm

Free cycle time 4.5sec

Motor capacity 22.4kw

Machine area 5900 x 1600 mm,

Capacity of oil tank 550 litres

Description :-