

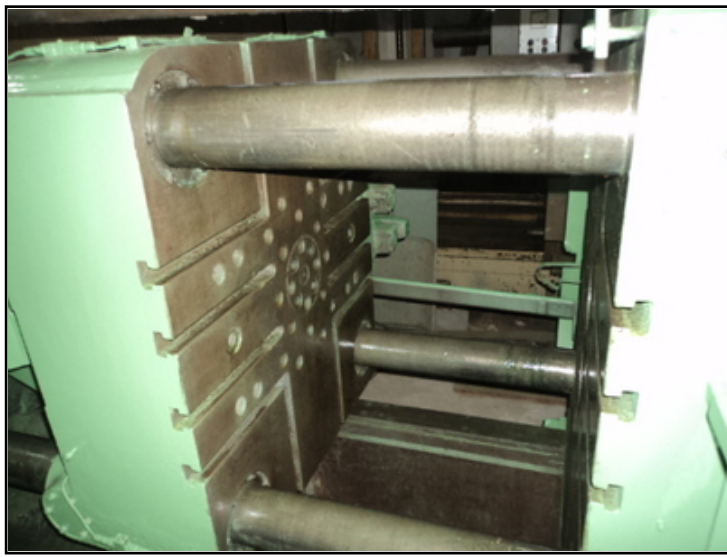




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Category	:-	Pressure Die Casting Machines (PDC)	Serial No	:-	
Model	:-	H 250 D2P	Country	:-	Switzerland
Make	:-	buhler	Type of Machine	:-	pressure die casting machines
Year	:-	1980	Weight	:-	0.0
Dimensions	:-	5900 X 1600 X 2000	Power	:-	22.4 kw
Location	:-	Mumbai Warehosue, India	Asking Price	:-	On Request

Specification :-

**250 ton locking force, with Buhler Direct injection with parashot**

**Central Dieheight adjument, Central Lubrication etc.**

**Excellent condition. Full guarding, Intercirc Control**

**Locking force 250 tonnes, Injection force adjustable (with itensifier) 35 tonnes**

**Hydraulic ejection force 15 tonnes, Die mounting plates H x V mm 800 x 850**

**Space between tie bars H x V mm 500 x 550, Tie bar diameter 100mm**

**Max die height 750mm, Min die height 225mm**

**Die opening stroke 500mm**

**injection plunger stroke 350mm**

**Ejector stroke adjustable 100mm**

**Free cycle time 4.5sec**

**Motor capacity 22.4kw**

**Machine area 5900 x 1600 mm,**

**Capacity of oil tank 550 litres**

Description :-